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No.: RZUN2019-6089

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE: 产品名称: Primary Lithium Battery 锂-二氧化锰电池

CLIENT: 委托单位: HCB BATTERY CO., LTD. 武汉昊诚能源科技有限公司

CLASSIFICATION OF TEST: 检测类别: Commission Test 委托测试



检测报告 TEST REPORT

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Name of samples: Primary Lithium Battery 样品名称:锂-二氧化锰电池	Type/Model: 型号规格: CR14505 3,0V 1500mAh
Color: Blue	Physical shape:Round
样品颜色:蓝色	样品形状:圆形
Commissioned by: HCB BATTERY CO., LTD.	Manufacturer: HCB BATTERY CO., LTD.
委托单位: 武汉昊诚能源科技有限公司	制造商: 武汉昊诚能源科技有限公司
Commissioner address: Special NO.1,Taizhong	Manufacturer address: Special NO.1,Taizhong
Avenue,Gaoqiao Industrial Park ,Wujiashan Economic	Avenue,Gaoqiao Industrial Park ,Wujiashan
Development Zone,Wuhan	Economic Development Zone,Wuhan
委托单位地址: 武汉吴家山高桥产业园台中大道特 1 号	制造商地址: 武汉吴家山高桥产业园台中大道特 1 号
Classification of test: Commission Test	Quantity of sample: 40 cells
检测类别: 委托测试	样品数量: 40 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3	Sample identification: 样品标识序号: c1#~c40#
Receiving date: 接样日期: 2019-12-30	Means of receiving: Submitted by commissioner 接样方式:委托单位送样
Completing date:	Test item: 7 items
完成日期 : 2020-01-18	测试项目: 7 项

Test conclusion: 检测结论:

The Primary Lithium Batteries submitted by HCB BATTERY CO., LTD. are tested according to Section 38.3 of the Sixth revised Edition Amendment 1 of the Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由武汉昊诚能源科技有限公司送检的锂-二氧化铥电池, 依据《关于危险货物运输的建议书》试验和标准手 册第六修订版修正 1 第 38.3 节进行检测, 试验为在项目, 测试结果符合标准相关要求。



Title: 批准人职务:

Approved by:

Manager 经理

Reviewed by:

Tested by:

批准:

Huangkuns 审核:

Unang Sign 检测:

Wei Granhua

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Description and illustration of the sample: 样品说明及描述:

The sample's status is good 样品状况良好。

Cell Dimensions/电芯尺寸: φ14,1mm x 51mm

The aggregate lithium content: 0,52g 合计锂含量: 0,52g

Test item	Sample No.	State	Remark
测试项目	样品编号	状态	备注
T.1~T.5	c1#~c10#	in undischarged states 未放电状态	-
	c11#~c20#	in fully discharged states 完全放电状态	-
Те	c21#~c25#	in undischarged states 未放电状态	-
T.6	c26#~c30#	in fully discharged states 完全放电状态	-
Т.8	c31#~c40#	in fully discharged states 完全放电状态	-

Description of the sampling procedure: 取样程序的说明:

Description of the deviation from the standard, if any: 测试结果不符合标准项的说明:

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Remarks:

备注:

Throughout this report a comma is used as the decimal separator. 本报告中以逗号代替小数点。



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ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3									
Clause 章节	Requirements Result 标准要求 测试结果								
38.3.4	Procedure/测试步骤		_						
38.3.4.1	Test 1: Altitude simulation/测试 1: 高度模拟								
	Test cells and batteries shall be stored at a pressure of ⁷ six hours at ambient temperature (20±5℃)/ 将电芯和电压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时								
	Requirement/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量 The samples c1#~c20#: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量 The samples c1#~c20#: 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. No leakage, no venting, no fire/编号 并品试验后开路电压应不低于试验前开路电压的 90%, 此要求不适用于完全放完电的电池和电芯。 90%, no rupture and no fire 样品 (电池) 应无漏液、无排气、无解体、 3 No leakage, no venting, no disassembly, no rupture and no fire 样品 (电池) 应无漏液、无排气、无解体、 The data is shown in Table 1./数据见表 1								
38.3.4.2	无破裂以及无着火现象的发生 Test 2: Thermal test/测试 2: 热冲击 Test 2: Thermal test/测试 2: 热冲击 Test cells and batteries are to be stored for/电池存储条件如下: 1 For small cells and batteries: one temperature cycle: 72±2℃(6h) —40±2℃(6h) /对于小型电芯和电池: 一次温度循环为 72±2℃(6h) —40±2℃(1ch) /对于大型电芯和电池: 一次温度循环为 72±2℃(1ch) —40±2℃(1ch) /对于大型电芯和电池: 一次温度循环为 72±2℃(1ch) —40±2℃(1ch) /对于大型电芯和电池: 一次温度循环为 72±2℃(1ch) —40±2℃(1ch) /对于大型电芯和电池: 一次温度循环为 72±2℃(1ch) —40±2℃(1ch) 2 The maximum time interval between test temperature extremes is 30 minutes/温 度转换最大间隔时间为 30min 3 This procedure is to be repeated 10 times/重复 10 次循环 4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量 损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%, 此要求不适用于完全放完电的电池和电芯。								

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ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3										
Clause 章节	Requirements Result 标准要求 测试结果									
비꾸		视风汨木	判定							
38.3.4.3	Test 3: Vibration/测试 3: 振动 1 Cells and batteries are firmly secured to the platform of 芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmi 20Hz, and back to 7Hz traversed in 15 minutes/振动点 至 200Hz, 然后在减少回到 7Hz 为一个循环, 一个循环, 送。 3 For cells and small batteries: from 7 Hz a peak acceler until 18Hz is reached. The amplitude is then maintaine excursion) and the frequency increased until a peak acceleration of 8g, is frequency is increased to 200Hz. / 对于电芯和小型电池: 值加速度(保持不变, 直到达到 18Hz。然后将振幅保持在并且频率增加直到出现 8g, 的峰值加速度(大约 50Hz))度, 直到频率增加直到出现 8g, 的峰值加速度(大约 50Hz))度, 直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1g, reached. The amplitude is then maintained at 0.8mm (1 the frequency increased until a peak acceleration of 25Hz). A peak acceleration of 2g, is then maintain increased to 200Hz. / 对于大型电池: 从 7Hz 开始, 以 变, 直到达到 18Hz。然后将振幅保持在 0.8mm (总偏和到出现 2g, nbi峰值加速度(大约 25Hz))。然后保持 2g, 1 加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours perpendicular mounting position of the cell. One of the or be perpendicular mounting position of the cell. One of the or be perpendicular mounting position of the cell. One of the or be perpendicular to the terminal face. /以振动的其中, 世代, 对每个电芯从三个互相垂直的方向上循环 12 次, 每时。 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量 损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 %, 此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池) 应无漏液、无排气、无解体、无解裂以及	c sweep between 7Hz and 以正弦波形式,以 7Hz 增加 持续 15 分钟的对数前移传 ration of 1gn is maintained ed at 0.8mm (1.6mm total acceleration of 8gn occurs then maintained until the 从 7Hz 开始,以 1gn 的峰 0.8mm (总偏移 1.6mm) 。然后保持 8gn 的峰值加速 is maintained until 18Hz is .6mm total excursion) and 2gn occurs (approximately ed until the frequency is 人 1gn 的峰值加速度保持不 5 1.6mm)并且频率增加直 的峰值加速度,直到频率增 for each of three mutually directions of vibration must -个方向必须是垂直样品极 行方向 3 个小时,共 9 小	Ρ							

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ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3										
Clause 章节	Requirements Result 标准要求 测试结果									
享节 38.3.4.4	标准要來 Test 4: Shock/Test 4: 沖击 1 Test cells and batteries shall be secured to the testing 定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of p and pulse duration of 6 milliseconds. Large cells may be shock of peak acceleration of 50 g _n and pulse duration of the maxing back of peak acceleration of 50 g _n and pulse duration of the cell of peak acceleration of 50 g _n and pulse duration of the cell of peak acceleration of 50 g _n and pulse duration of the cell of a half-sine shock of g _n (or Acceleration(g _n)= $\sqrt{\left(\frac{100850}{mass}\right)}$, which is smaller) milliseconds, large batteries shall be subjected to a half of 50 g _n (or Acceleration(g _n)= $\sqrt{\left(\frac{30000}{mass}\right)}$, which is smaller) milliseconds/对每个电池以峰值为 150g _n (或与 $\sqrt{\left(\frac{100}{mass}\right)}$, which is smaller) $\sqrt{\left(\frac{30000}{mass}\right)}$ 中的较小值)和脉冲持续时间 11 毫秒的半正式 3 Each cell or battery shall be subjected to three shock followed by three shocks in the negative direction of the mounting positions of the cell or battery for a total of 18	g machine/以稳固的托架固 eak acceleration of 150 g _n be subjected to a half-sine of 11 milliseconds. / 对每个 5 毫秒,大型电芯须经受最 of peak acceleration of 150 o and pulse duration of 6 f-sine of peak acceleration ler) and pulse duration of $\overline{0850}$ 中的较小值)的半正 委最大加速度 50g _n (或与 弦波冲击。 ks in the positive direction ree mutually perpendicular shocks/每个电池或电池组 告,接着在反方向经受三次 The samples c1#~c20# : Acceleration= 150g _n No leakage, no venting, no disassembly, no rupture and no fire/编号 为 c1#~c20#的样品: 峰值加速度= 150g _n 无漏液、无排气、无解 体、无破裂以及无着火 现象	判定							
		The data is shown in Table 1./数据见表 1								

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ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3									
Clause 章节	Requirements Result 标准要求 测试结果								
	Test 5: External Short Circuit/测试 5 外接短路								
	1 The cell or battery to be tested shall be heated for a reach a homogeneous stabilized temperature 57±4℃ 度稳定在 57±4℃								
38.3.4.5	2 The cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57 ± 4 °C, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value. <i>I</i> 将样品正负极用小于 0,1 Ω 的总电阻回路进行短路,样品的外表温度恢 复到 57±4°C之后保持短路状态 1 小时以上;对于大电池,电池温度降低至最高温升 值的一半时实验结束。								
	 3 The cell or battery must be observed for a further six hours for the test to be concluded, /对电芯或电池必须进一步观察 6 个小时才能下结论。 								
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries The samples c1#~c20# : no disassembly, no rupture and no fire/编号为 在测试过程中以及之后 6 个小时内,电芯或电池样品 1. External temperature not exceed 170℃ 外表温度不超过 170℃ 象								
	第 第 2. No disassembly, no rupture and no fire. The data is shown in Table 1./数据见表 1								

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3							
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定				
	Test 6: Impact / Crush / 测试 6: 撞击/挤压		Р				
	Impact (applicable to cylindrical cells not less than 18m 撞击(适用于直径不小于 18 毫米的圆柱形电池)	m in diameter) /					
	1 This test sample cell or component cell is to be place 将试验样品用的电芯或聚合物电芯放在一个平坦光滑的						
	2 A 15,8 mm diameter bar is to be placed across the cermass is to be dropped from a height of 61±2,5cm or 15,8mm 的不锈钢圆棒横过电池中部放置后,将一质量为的高度落向样品。	nto the sample./将一直径为					
	3 The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15,8 mm ± 0,1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact./ 接受撞击的试样,纵轴应与平坦的表面平 行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵轴垂直。每一个试样只经 受一次撞击。						
	 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生 	-					
38.3.4.6	 Crush (applicable to prismatic, pouch, coin/button cell than 18mm in diameter) /挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小子 1 A cell or component cell is to be crushed betwee crushing is to be gradual with a speed of approximate of contact. The crushing is to be continued until the first is reached. / 将电池或元件电池放在两个平面之间挤压一个接触点上的速度大约为 1,5 厘米/秒。挤压持续进行一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加路(b) The voltage of the cell drops by at least 100 mV,/电; (c) The cell is deformed by 50% or more of its original 厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by apply side. A button/coin cell shall be crushed by applying the For cylindrical cells, the crush force shall be appling it diama axis. /棱柱形或袋装电池应从最宽的一面施平坦表面施压。圆柱形应从与纵轴垂直的方向施压。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生 	F 18 毫米的圆柱形电池) een two flat surfaces. The ly 1,5 cm/s at the first point t of the three options below ,挤压力度逐渐加大,在第 ,直到出现以下三种情况之 力达到 13kN±0,78kN 他的电压下降至少 100 毫伏 thickness./电池变形达原始	Ρ				

	ST/SG/AC.10/11/Rev.6/Amend.1/Sec	tion 38.3								
Clause 章节	Requirements Result 标准要求 测试结果									
38.3.4.7	Test 7: Overcharge/测试 7: 过充电 1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本测试最小电压见下文									
	 a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V,本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/如果厂家推荐的充电电压超过 18V,本测试的最小充电电压应是厂家标定最大充电电压的 1,2 倍。 3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。 Requirements/标准要求: No disassembly and no fire within seven days of this test is a function of the test shall be 24 hours/20±5℃的环境温度下,还验后 7 天内,应无解体和无着火现象发生。 		N/A							
	Test 8: Forced discharge/测试 8: 强制放电									
38.3.4.8	 Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。 									
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere) 指定的放电电流通过串联在测试电芯上的合适大小和功率的负载来获得,每个电芯的强制放电时间(小时)为额定容量除以初始电流(安培)。									
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着	The samples c31#~c40#: For voltage data before test, see table 3. / 试验前 电压见表 3								
	火现象发生。	No disassembly and no fire / 无解体、无着火现象								

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	Table1: T1~T5 / 表 1. 试验 1~试验 5												
Mass Sample prior to No. test / 试		or to prior to		prior to	Test 1: / simula 测试 1: ;	ation/	Test 2: The 测试 2:		Test 3: V 测试 3	/ibration/ 3: 振动	Test 4: 测试 4		Test 5: External Short Circuit/测试 5 外接短路
样品号	验前质量 (g)	验前电 压 (∨)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)		
c1#	20,275	3,340	0,000	100,00	0,000	98,83	0,000	100,00	0,000	100,00	111,2		
c2#	20,061	3,305	0,000	100,00	0,004	99,58	0,000	100,00	0,000	100,00	112,7		
c3#	20,132	3,334	0,000	100,00	0,004	98,95	0,000	100,00	0,000	100,00	109,5		
c4#	20,115	3,335	0,000	100,00	0,009	98,92	0,000	100,00	0,000	100,00	110,5		
c5#	20,174	3,331	0,000	100,00	0,000	99,13	0,000	100,00	0,000	100,00	113,4		
c6#	20,083	3,327	0,000	100,00	0,004	99,01	0,000	100,00	0,000	100,00	112,8		
c7#	20,117	3,341	0,000	100,00	0,004	98,68	0,000	100,00	0,000	100,00	110,4		
c8#	20,174	3,321	0,000	100,00	0,000	99,28	0,000	100,00	0,000	100,00	111,7		
c9#	20,212	3,334	0,000	100,00	0,004	98,95	0,000	100,00	0,000	100,00	110,3		
c10#	20,207	3,339	0,000	100,00	0,004	98,71	0,000	100,00	0,000	100,00	112,1		
c11#	20,447	-	0,000	-	0,000	-	0,000	-	0,000	-	57,8		
c12#	20,379	-	0,000	-	0,000	-	0,000	-	0,000	-	58,3		
c13#	20,147	-	0,000	-	0,004	-	0,000	-	0,000	-	58,1		
c14#	20,526	-	0,000	-	0,000	-	0,000	-	0,000	-	58,6		
c15#	20,321	-	0,000	-	0,004	-	0,000	-	0,000	-	57,9		
c16#	20,244	-	0,000	-	0,000	-	0,000	-	0,000	-	58,6		
c17#	20,314	-	0,000	-	0,000	-	0,000	-	0,000	-	58,4		
c18#	20,274	-	0,000	-	0,000	-	0,000	-	0,000	-	58,3		
c19#	20,401	-	0,000	-	0,004	-	0,000	-	0,000	-	58,2		
c20#	20,307	-	0,000	-	0,000	-	0,000	-	0,000	-	58,4		

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	Table2: Crush 表 2:挤压											
Test 6: Crush 测 试 6:挤压	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#	
	OCV prior to test / 试验前电压(V)	3,327	3,336	3,334	3,340	3,337	3,028	3,030	3,027	3,016	3,028	
	Temp. (℃) 温度 (℃)	64,2	74,9	67,7	70,6	71,3	24,4	23,8	24,3	24,7	24,6	

	Table 3: Forced discharge / 表 3. 强制放电												
Test 8: Forced discharge / - 测试 8: 强 制放电	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#		
	OCV prior to test / 试验前电压(V)	3,017	3,027	3,028	3,009	3,019	3,021	3,017	3,014	3,021	3,030		

注意事项 Important

- 报告无检测单位印章无效。
 The test report is invalid without the official stamp of CVC.
- 2. 未经本试验室书面同意,不得部分地复制本报告。 Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
- 本报告无批准人、审核人及检测人签名无效。
 The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
- 本报告涂改无效。
 The test report is invalid if altered,
- 5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to CVC within 15 days,
- 6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

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